

## Chemical resistance of common metals used in valves.

The information in these tables is offered as a general guide only to the chemical resistance of commonly used materials in the construction of METAL valves.

These tables are *not* to be used as an absolute recommendation as there are too many factors that can influence the corrosion resistance, such as temperature, temperature fluctuations, concentrations and solutions, velocity and abrasion. Actuated Valve Supplies Ltd therefore accept no responsibility for any problems arising from use of these tables, howsoever caused.

We recommend that if any doubt exists as to the resistance of a material to a specific chemical, that tests be carried out to verify the compatibility before being put into service in your intended application.

## What the ratings mean:

Ratings are based on media at ambient/ room temperature unless otherwise stated.

A = EXCELLENT RESISTANCE

B = GOOD OR ACCEPTABLE RESISTANCE

C = POOR RESISTANCE

D = DO NOT USE, NO RESISTANCE



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Acetaldehyde Acetamine Acetate Solvents Acetic Acid, Aerated Acetic Acid, Air Free	B A B B	C B B F B	C B A D D	C B D D	A B A A	A	A	A A A	A A A A	DADCC	A D D D	В	С DCD	A A	A A A A
Acetic Acid, crude Acetic Acid Glacial Acetic Acid, pure Acetic Acid 10% Acetic Acid 80%	0000	0 000	C D C C	C DCC	A A A	A A A A	A A A	B D B B	A A A A		D D B D	B B C		A A A A	A A A A A
Acetic Acid Vapors Acetic Anhydride Acetone Other Ketones Acetyl Chloride	B A A D	D A A A	D A A	D A C	D B A C	D B A A	B A A	C B A B	A A A A		C A A D	C A D D		A A A	A A A A
Acetylene Acid Fumes Acrylonite Air Alcohol, Amyl	A B A B	B D A B	A D A B	A D C A C	A B A A	A	A B A B	A A B	A A B	B C D A C	A D D A A	A D A A	A C A B	A	A A A A
Alcohol, Butyl Alcohol, Diacetone Alcohol, Ethyl Alcohol, Fatty Alcohol, Isopropyl	B A B B B	B A B B B	B B B B	C A B B B	A B A B		A A A A	A B B	A A A B	B D A B C	A A A A	C B A	A D A A	A A A A	A A A A
Alcohol, Methyl Alcohol, Propyl Alumunia Aluminum Acetate Aluminum Chloride Dry	B A C B	B A D B	B B C	B B D D	A A C	в	A A B D	A A C B	A A B B	B A D B	A A D A	A A A A	C A D A	A A A	A A A A
Aluminum Chloride Solution Aluminum Fluoride Aluminum Hydroxide Aluminum Nitrate Aluminum Oxalate	C A D B	A D	D D	D D D	D C A C	C B	B B A	B B B C B	B A B	B A B	DCCD	A A B	A A D	A	A A A A
Aluminum (Aluminum Potassium Sulfate) Alum (Aluminum Sulfate) Amines Ammonia Alum Ammonia, Anhydrous Liquid	D C B C A	D C B D	D B A	D D C B	B A A A	C A A	B A A A	C C B B	A A B A	B A D B B		A C B	B A D D	A A A	A A A A A
Ammonia, Aqueous Ammonia, Gas, hot Ammonia Liquor Ammonia Solutions Ammonium Acetate	B A B B	C B B F B	C B A D D	C B D D	A B A A	A	A	A A A	A A A A		A D D D	В	C D C D	A A	A A A A A
Ammonium Bicarbonate Ammonium Bromide 5% Ammonium Carbonate Ammonium Chloride Ammonikum Hydroxide 28%	B D D C	B D D	C B D C	B D C	B B C B	C A	B B B A	B B B F	B B	B C B B	A D C D	A A B	A B A A	A	A A A A
Ratings: A=Excellent B=Good		C=P	oor		D=Do	not u	lse	B	lank	=No	Inforr	natior	ı		



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Vitan	Flexible Graphite	Tellon-Reinforced
Ammonium Hydroxide Concentrated Ammonium Monosulfate Ammonium Nitrate Ammonium Oxalate 5% Ammonium Persulfate	C D B A C	D D C	C D	C D	A B A A	A	A B A A	C B D B D	B B B	C A D		A A B	A A B	A	A A A A
Ammonium Phosphate Ammonium Phosphate Di-basic Ammonium Phosphate Tri-basic Ammonium Sulfate Ammonium Sulfate	СВССС	DCCCCD		D D D D D	B B B B	в	B B B B	СССВВ	A A A A A	C A B A	С А В А	A A A	A A B D	A	A A A A
Ammonium Sulfite Amyl Acetate Amyl Chloride Aniline Anline Dyes	CBDCC	C B D C	00 00	ССВСС	A B A B A	А	B A A A	D B B A	A B B	B D D D C	A A A D A	B B D C C	A D D C B	A	A A A A
Apple Juice Aqua Regia (Strong Acid) Aromatic Solvents Arsenic Acid Asphalt Emulsion	B D A D C	C D A D A	D D C D B	D D B D B	B A B A		A B A B A	A B D A	B A	A D D A D	A D A D A	B D D B D	A D A A	D A	A A A A
Asphalt Liquid Barium Carbonate Barium Chloride Barium Cyanide Barium Hydrate	ССБББ	A B C D	B B C	B C C	A B B A	в	A B C B A	A B D B	A A	C B A B	A A A A A	D A A B	A A B		A A A A
Barium Hydroxide Barium Nitrate Barium Sulfate Barium Sulfide Beer	D B D A	C C D B	ССС	B C D D	B A B A	A A	A A B A	B C A		A A B	A A A A A	B A B	A A A		A A A A A
Beet Sugar Liquors Benzaldehyde Benzene (Benzol) Benzoic Acid Berryllium Sulfate	A A B B B	A A B B	B A D	B C B D B	A A B B B	B A	A A B A	A B B B	B B A	A D D C B	A A C A A	B A D B	A D B B B	A	A A A A A
Bleaching Powder Wet Blood (meat juices) Borax (Sodium Borate) Bordeaux Mixture Borax Liquors	B C C	B D A	c c	D C C	C A A B	А	B A A	A A B	D B B	D A A A	B A A	B A A	B A A		A A A A
Boric Acid Brake Fluid Brines, Saturated Bromine, Dry Bunker Oils (Fuel)	B C C A	C B B B	D D B	D B C D B	B B D A	A	B B A	B B A A	A A A	B D A D B	A B A D A	B A D	A D A B A	A B	A A A A
Butadiene Butane Butter Buttermilk Butyl Acetate	B A B	C A D B	B D	B B D B	A A A B		A A A A	C B D B	B A B	C B B A D	A A A B	C D B D	B A D		D A A A
Ratings: A=Excellent B=Good		C=Po	or		D=Do	not i	use	В	lank	=No	Inform	natior	ı		



Chemicals		Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Butylene Butyric Acid Calcium Bisulfite Calcium Carbonate Calcium Chlorate		A B C C B	A C C C D	A D D D	A D D C	A B B B B		A B B B B	A B D B B	A B B	D C A B	A A D A D	D C D B B	D C A B	в	A A A A
Calcium Chloride Calcium Hydroxide Calcium Nitrate Calcium Phosphate Calcium Silicate		C D B D D	B C C	СС	сс сс	B B B B B	В	B B B B B	B A	A A	A B B B	A A C B A	B A B B B	A A B		A A A A A
Calcium Sulfate Caliche Liquor Camphor Cane Sugar Liquors Carbonated Beverages		B C A B	C C B B	С В D	C B B	B A B A B	B B	B A C A B	B C B C	В	A B B B B B	A A A A A	B B B B	A B B B	A	A A A A
Carbonated Water Carbon Bisulfide Carbon Dioxide, Dry Carbonic Acid Carbon Monoxide		A A A A	B C A D A	B A D	A B D B	A B A B A	B A B A	A B A A A	B A B A	A	A D C B B	A A A A A	A D B B B B	A B A B	A A A	A A A A A
Carbon Tetrachloride, dry Carbon Tetrachloride, wet Casein Caster Oil Caustic Potash		B C A	C D C A	B D B	C D C B	A B B A A	A	A B A A	A B C A B	A B A	D D B A B	A B A D	D D B B	B B A	A A	A A A A A
Caustic Soda Cellulose Acetate China Wood Oil (Tung) Chlorinated Solvents Chlorinated Water		D B A D C	B C C	B C C	B C C	A B A C	D	A A A	A B A B D	B A D	C D A D B	D C A A D	B D D	B D A C A	в	A A A A A
Chlorine Gas, Dry Chlorobenzene, dry Chloroform, dry Chlorophyll, dry Chlorosulfonic Acid, dry		B D B B	C B B C	B B B	B C B B	B A B B	C B	A A A B	A B A B B	A B B A	C D D B D	D B A D	D D D B D	B B B D	A	A A A A
Chrome Alum Chromic Acid<50% Chromic Acid>50% Chromium Sulfate Cider		C C D B B	C D D C	B D D	C D C D	A C C B A	CD	A B C B	B C D B A	B B	B D D B	B D D C A	B C C B	B C C B		A A A A A
Citric Acid Citrus Juices Coca Cola Syrup Coconut Oil Coffee		B C B A	C B A	D D C	D D C D	B A B A	С	A A A A	B A B B	A	B B A A	A A A A	B A A	A B A A	A	A A A B
Coffee Extracts, hot Coke Oven Gas Cooking Oil Copper Acetate Copper Carbonate		A B D D	B C D	C B D	C B D	A A A A		A A A A	A B A C	в	C A C	A D A D A	D D B	B A D		A A A A
Ratings: A=Excellent	B=Good		C=Po	or		D=Do	not	use	В	lank	=No	Inform	natior	ı		



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Copper Cyanide Copper Nitrate Copper Sulfate Corn Oil Cottonseed Oil	D D B B	D D B B	DDCC	DDCC	A B B B B	в	A B B B B	СDСВВ	A	A A A A A	A A A A A	B A C C	B A A B	A	A A A A
Cresol Creosote Oil Cresylic Acid Crude Oil, sour Crude Oil, sweet	B C B A	B C C B	B C B B	B D C B	B B A A	В	B B A A	B B A	В		D D A A	D D D D	D A B A		A A A A
Cupric Nitrate Cutting Oils, Water Emulsions Cyanide Plating Solution Cyclohexane Cyclohexanone	D A D A B	A D A B	B A	B D A	A A B A A		A A B A	D D B B	B	A B C D	D A D A A	B D	A B A		A A A A A
Detergents, Synthetic Dextrin Dichloroethane Dichloroethyl Ether Diesel Oil Fuels	B B A	B B B A		B C B A	B C B A		A B B A	B B A		B D D A	A A D A	B D D D	A B D A		A A A A
Diethylamine Diethyl Benzene Diethylene Glycol Diethul Sulfate Dimethyl Formamide	B B B	B B B B	A A	B A B B	A B A B A		A B A B A	B B B B		B D A C B	A C A A A	C D A C D	D B D		A A A A
Dimethyl Phthalate Dioxane Dipentane (Pinene) Disodium phosphate Dowtherm	B A B A	B A A	в	B A B	B A B A		B A B A	B C A		B D B D	C C A A A	C D D	D D B A	A	A A A A
Drilling Mud Dry Cleaning Fluids Drying Oil Enamel Epsom Salts (MgSo4)	B A C A	B C C A B	B B C C	B B C	A A B		A A B	A A B		B B B	A D A B A	A A A A A	A B A		A A A A
Ethane Ethers Ethyl Acetate Ethyl Acrylate Ethyl Benzene	A A C	BBCB	C A B C	СВСС	B A B A	B A	B A B A A	B B B B B	B A A	ADDDC	A C C B A	DCCCD	A C D D		A A A A
Ethyl Bromide Ethyl Chloride, dry Ethyl Chloride, wet Ethylene Chloride Ethylene Dichloride	B D C	A B C	B C	B B D	B A B A B	A	C A B A A	6 6 6 6 6	B B B	BCCDD	AAAC	B C B D	B B D D	A	A B A A A
Ethylene Glycol Ethylene Oxide Ethyl Ether Ethyl Silicate Ethyl Sulfate	A C B A	B C B B	B B	B C B	B A B B	A	A B A B B	B A B	A A B	A D D B B	A A A A A	A D D B C	A D D B A		A A A A
Ratings: A=Excellent B=	Good	C=Po	oor		D=Do	not	use	В	lank	=No	Inforr	natior	n		



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Fatty Acids Ferric Hydroxide Ferric Nitrate Ferric Sulfate Ferrous Ammonium Citrate	B D B	C D D	D D D	D D D	A A C B B	B B	A A A B	B A D D	A B	B A A	A A A A	D A A	A A A	A	A A A A
Ferrous Chloride Ferrous Sulfate Ferrous Sulfate, Saturated Fertilizer Solutions Fish Oils	D С С В С	BBCCB	DDCBB	D D C B B	D B A B A		D B A B A	D B B A	D B B	A A C B A	A A A	A A B D	A A B A	A A	A A A A
Flue Gases Fluoboric Acid Fluorosilicic Acid Formaldehyde, cold Formaldehyde, hot	C B D A B	B A B	D A D	B D B D	A B B A C	A	A B A B	B A B	B B B	С А С В В	CDCAA	D C B	C C D		A A A A
Formic Acid, cold Formic Acid, hot Freon Gas, dry Freon 11, MF,112, BF Freon 12, 12, 32, 114, 115	D D B A	B B B A	D D B	D D B C B	B A A A	B D A	A B A A A	B A B B	A B B B B B	DDCCB	D D A A A	C C A	BACDD	A A A A A	A A A
Freon 21, 31 Freon 22 Freon 113, TF Freon, wet Fruit Juices	B A D B	B A D B	D	C B C D D	A A C A	в	A A B A	B B B	B B B B	D D B B A	A A A A A	D D C B A		A A A	A A
Fuel Oil Fumaric Acid Furfural Gallic Acid 5% Gas, Manufactured	A A B	B A C B	B A D B	B D B	A A B B	в	A A B B	B B A	B B	A B D B A	A A A A A	D C C	A D A A		A A A A
Gas, Natural Gas, Odorizers Gasoline, Aviation Gasoline, Leaded Gasoline, Motor	B A A A	B A A A	B A A A	B B A B	A B A A	А	B A A A	A B A B A	A A A	A B C C C	A A A A	D D	A A A A	A A A	A A A A
Gasoline, Refined Gasoline, sour Gasoline, Unleaded Gelatine Glucose	A A A A A	B A A A	B A D B	B B D B	A A A A A		A A A A A	B C A B A	A A A	CCCAA	A A A A A	D D A A	A A A A	A A A	A A A A
Glue Glycerine (Glycerol) Glycol Amine Glycol Graphite	A A C A B	B D B B	A C C	B B B C	B A B B B	A A	A A A	B A B	A A D	A C A B B	AACCA	B A D A B	A D A B	A A	A A A
Grease Helium Gas Heptane Hexane Hexanol, Tertiary Ratings: A=Excellent B=Good	В В А А А	C B A B A	A B A	A B B A			A A A A A	B B B A	A A A	A B A A		D B D D D	A A A B		A A A A

Ratings: A=Excellent

D=Do not use

Blank =No Information



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Hydraulic Oilm Petroleum Base Hydrazine Hydrocyanic Acid Hydrofluosilicic Acid Hydrogen Gas, cold	A C A D A	B D A B	A D D B	B D C D B	A B A C A		A B A C A	A D C B A	в	A C B B B	A D A A	D B B B	A D A A	A	A A A A
Hydrogen Gas, hot Hydrogen Peroxide, Concentrated Hydrogen Peroxide, Dilute Hydrogen Sulfide, Dry Hydrogen Sulfide, Wet	C A A A B	DCCD	B D D B C	D D B D	B B A B	в	A B B B B B	D D B C	A D D B D	B D A C C	A D D C C	B B A B	B A A	A A	A A A A A
Hypo (Sodium Thiosulfate) Illuminating Gas Ink-Newsprint Iodoform Iso-Butane	B A C C	CACC	D A D B	D A D C	B A A B		B A A B	B A B C		C A A B	A A A A A	A D B D	A A A A		A A A A A
Iso-Octane Isopropyl Acetate Isopropyl Ether JP-4 Fuel JP-5 Fuel	A B A A	A A A	A A A	B B A	A B A A		B A B	A A A	A D C A B	A D C A B	A A A A A	D D D	A D A A	A A	A A A A A
JP-6 Fuel Kerosene Ketchup Ketones Laquer (and Solvent)	A D A A	A D A A	A B D A C	A B D A C	A A A A		A A A A	A A A A	A A	A A D D	A A A A A	D D D	A A D D	А	A A A A A
Lactic Acid Concentrated cold Lactic Acid Concentrated hot Lactic Acid Dilute cold Lactic Acid Dilute hot Lactose	ССАВВ	D D D D B			A B A B	D D B D	A A A B	D D C D B	A B A B	B C B C B	D D D A	B B B	A B D B	A A A	A A A A A
Lard Lard Oil Lead Acetate Lead Sulfate Lecithin	ABDDC	BBCCC	CD	ACDDC	A B B B B B		A A B B B B	B B B B		B A B D	A A A A A	C B B D	A B B B		A A A A A
Linoleic Acid Linseed Oil Lithium Chloride LPG Lubricating Oil Petroleum Base	A D A A	B B B A B	B A B A	B A B A A	A B B A		A A B A	B B B B		B B A A	A A A A	D D D D	B B A A		A A A A A
Ludox Magnesium Bisulfate Magnesium Bisulfade Magnesium Carbonate Magnesium Chloride	D B C B C B C	D D A B	B C	B D B D	B A B A B	с	B A B A B	B B B B	А	B B B A	B A A A	B B B A	B B B A		A A A A A
Magnesium Hydroxide Magnesium Hydroxide Hot Magnesium Nitrate Magnesium Sulfate Maleic Acid	D D B B B	B D B B	B B B B	B B C	A A A B	A A A	A A A B	B A B B B	B B A A	A B A B	A A A A	A A D	A A B A		A A A A
Ratings: A=Excellent B=Goo	d	C=P	oor		D=Do	o not	use	E	Blank	=No	Inforr	natior	n		



Chemicals		Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Maleic Anhydride Malic Acid Malt Beverages Managanese Carbonate Manganese Sulfate		B B B B	B B B	D	B D D	B A B A		B B A A	B A B	В	D A B B	C A A A A	D B B	B A A B	A	A A A A
Mayonnaise Meat Juices Melamine Resins Methanol Mercuric Chloride		D B D	D D B D	D	D D B D	A A C A B		A A C A B	B B D	в	A B B A	AAACA	D A	A B A		A A A A
Mercuric Cyanide Mercurous Nitrate Mercury Methane Methyl Acetate		D D A A	D D A A	D A B B	D A B B	A A A A A		A A A A A	С В В В	B A A	A A D	A A A B	A A B	A B A D		A A A A
Methyl Acetone Methylamine Methyl Bromide 100% Methyl Cellosolve Metyl Cellulose		A A C A	A D C A	A B B	A B D B	A A B A A		A A A A A	A C B B	B B B	D D B C D	В А А А А	A B D B	D D B D		A A A A
Methyl Chloride Methyl Ethyl Ketone Methylene Chloride Methyl Formate Methyl Isobutyle ketone		D A C C	B A A	B A B C	B A B C	A A B A		A A A A	B A B B	B B B		A A A A A	D B D B	B D C D	A A	A A A A
Milk & Milk Products Mineral Oils Mineral Spirits Mixed Acids (cold) Molasses, crude		A A D B	B B D A	D B C A	D B B C A	A B B A		A A B A	B A B C A		A A D A	A A A D A	A D D	A A B A		A A A A
Molasses, Edible Molybdic Acid Monochloro Benzene Dry Morphine Mustard		A B B	A B A	C B	C B B	A A B A		A A B A	A B B A		A D D A	A A C A A	в	A D A	A	A A A A
Naptha Napthalene Natural Gas, Sour Nickel Ammonium Sulfate Nickel Chloride		A B D D	B B D D	B B D D	B B D D	B A A B		B A A A	B D C B	A B A A	B D A A	A A C D	D D B B	A A D A	А	A A A A
Nickel Nitrate Nickel Sulfate Nicotinic Acid Nitric Acid 10% Nitric Acid 30%		C D A D D	D D A D D	D D B D D		B A A A	A D	A A A A	B A D D	в	A A D C C	СССББ	A B D B	A A B A	A A B	A A A A
Nitric Acid 80% Nitric Acid 100% Nitric Acid Anhydrous Nitrobenzene Nitrogen		B B C A	D D D A	D D D B A	D D C B A	CAAAA	D D D	B A A A	D D D B A	в	D D D D A	D D D B A	B D C B	B A C A	B B B	A A A A
Ratings: A=Excellent	B=Good		C=P	oor		D=Do	o not	use	E	Blank	=No	Infor	matio	n		



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Nitrus Acid 10% Nitrous Gases Nitrous Oxide Oils & Fats Oils, Animal	D B C B A	D D B A	D B B A	D C C A	B A A A		B A B A	D D D	B	C B A	B A A A	D B	A A B		A A A A
Oils, Petroleum Oils, Petroleum Sour Oils, Water Mixture Olaic Acid Oleic Acid	A A B B	B C A B	A B B C	A C B C	A A B B		A A B A	A A B	A A B	A A B	A B A D B	A A A C C	D D D	A	A A A A A
Oleum Oleum Spirits Olive Oil Oxalic Acid Oxygen	B D B C A	C D C B A	B D B	D D B D B	B A B A		B A IB AA	C D A B A	B	D C A C B	DDACD	D D B A	C A A A A	А	A A A A
Ozone, Dry Ozone, Wet Paints & Solvents Palmitic Acid Palm Oil	A B A B A	A B B B	ACACC	ACACC	A A B B		A A B A	A A B A	A A	D D B B	C C A A A	A B D B D	B B B A A		A A A A
Paper Pulp Paraffin Paraformaldehyde Paraldehyde Pentane	D A B A	B A B A	B B	B B B	A B B A		A B B A	B A B B	А	B B B A	A A A A	B D D D D	B A A	A	A A A
Perchlorethylene, Dry Petrolatum (Vaseline Petroleum Jelly) Phenol Phosphate Ester 10% Phosphate Acid 10%	B A D D	C B D D	B C D A D	B C D A D	A B A D		A BA A BB	B A A D	B A	D A D B	B A C A D	D D A B	A A B A	A	A A A A
Phosphoric Acid 50% Cold Phosphoric Acid 50% Hot Phosphoric Acid 85% Cold Phosphoric Acid 85% Hot Phosphoric Anhydride	D D D D A		D D B C	D D B C	B D A B A		138 118 118 118 A	C C A		B B C C D	D D D D B	B B	A A B	A A A A	A A A A
Phophorous Trichloride Phthalic Acid Phthalic Anhydride Picric Acid Pineapple Juice	D B C A	B B C C	B C C D C	СССБС	A B B A		A B B (B A	A A D A	B A B	D C C C A	D B A D A	B B	B A B A	А	A A A A
Pine Oil Pitch (Bitumen) Polysulfide Polyvinyl Acetate Polyvinyl Chloride	B D B B	B D B B	В	B B B	A A B B B		A A B B	B B B B		A C B	A A D A A	D D B B B	A B		A A A A A
Potassium Bicarbonate Potassium Bichromate Potassium Bisulfate Potassium Bisulfate Potassium Bromide	A A B C C	c c	D	D D	A A B A		A A B (B)	B A B D B		B B A A	A B A A	B	B A A		A A A A
Ratings: A=Excellent B=Good		C=F	oor		D=D	o not	use	E	Blank	=No	Infor	matio	n		



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Potassium Carbonate Potassium Chlorate Potassium Chloride Potassium Chromate Potassium Cyanide	DCDBD	B C B D	B C B	B B B B B	B B B B	A B B	B A B B	B C B B B B	B B	A A B A	A A A A A	B A B A	A A B A		A A A A
Potassium Dichromate Potassium Ferricyanide Potassium Ferrocyanide Potassium Hydroxide Dilute Cold Potassium Hydroxide to 70%, Cold	A B B D D	D D B D	СССАВ	C C C A B	B A B B B	B B C	A B B B B	B A A A		А А А А В	A A A D D	B B B	A A D D		A A A* A*
Potassium Hydroxide Dilute Hot Potassium Hydroxide to 70%, Hot Potassium Iodide Potassium Nitrate Potassium Oxalate	D D D A C	D D B	B A C B	B C B	B B B A	C D B B	B B B A	A A C B	в	B C A A	D D A A A	A B B	A A		A* A* A A
Potassium Permanganate Potassium Phosphate Potassium Phosphate Di-basic Potassium Phosphate Tri-basic Potassium Sulfate	B D B D A	B C B	B A B	B C A A C	B A B A	B	B A B A	B B B B B B B	B B B	A A B A	A A A	B A B A	A A A		A A A A
Potassium Sulfide Potassium Sulfite Producer Gas Propane Gas Propyl Bromide	B B A B	B B A B	B B B B	B B B B B	A B B B	A A	A A B A A	ССАВВ	A B A	A B A B	A A A A A	B A D B	B A A B		A A A
Propylene Glycol Pyridine Pyrolgalic Acid Quench Oil Quinine, sulfate, dry	A B B A	B B B	B B B	B B B B	B B A A	B	B A A A A	B B B		A D A A	C D A A A	В	A D A A		A A A A
Resins & Rosins Resorcinol Road Tar Roof Pitch Rosin Emulsion	A A A	A A B	C A A C	C A A C	A B A A	В	A B A A A	A A A		C B D	A A A	D	A A B		A A A A
R P-1 Fuel Rubber Latex Emulsions Rubber solvents Salad Oil Salicylic Acid	A A B C	A A B C	A B A C D	A B A C D	A A B A		A A A B	A A B B		B D A A	A A C A A	B	A A D A A		A A A A
Salt (NaCl) Salt Brine Sauerkraut Brine Sea Water Sewage	B B C C	B B C C	C D C		B B B B B	A	A B B B B	A B A B		A A A	A A C A B	B A B	A B A B		A A A A
Shellac Silicone Fluids Silver Bromide Silver Cyanide Silver Nitrate	A B D D D	A B D D	A D	B B D D	A B A A	с	A B A A	A B D		A B B C	A A D A	A	B B A		A A A A
Ratings: A=Excellent B=Good		C=P	oor		D=Do	o not	use	E	Blank	=No	Infor	matio	n		

\* Not with reinforced or polyfill



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Silver Plating sol. Soap Solutions (Stearates) Sodium Acetate Sodium Aluminate Sodium Benzoate	B C B D B	A B B	A C C	B C C	A A B A B		A A B B B	A B B	B B	A B A	D A A B	A B B	A A A		A A A A
Sodium Bicarbonate Sodium Bichromate Sodium Bisulfate 10% Sodium Bisulfite 10% Sodium Borate	B A D B	B B B	C D D C	C D D C	B A A B		A B A B B	B B B	в	A D A A	B A D A	A B B B	A A A		A A A A
Sodium Bromide 10% Sodium Carbonate (Soda Ash) Sodium Chlorate Sodium Chloride Sodium Chromate	B D C B D	B B B C	С В С С В	D B C C B	B A B A		B A B A B	B B C A B	B B B	A A A A A	A A A A A	B B B B B B	A A A A	B A	A A A A
Sodium Citrate Sodium cyanide Sodium Ferricyanide Sodium Fluoride Sodium Hydroxide 20% Cold	D D A C D	D C A	B D A	B D A	B A B A	B B A	B A A B	B B A		A A A	A A A D	B B B	A A B	A	A A A A*
Sodium Hydroxide 20% Hot Sodium Hydroxide 50% Cold Sodium Hydroxide 50% Hot Sodium Hydroxide 70% Cold Sodium Hydroxide 70% Hot		A A A B	B A B A B	B B A B	A A A A A	С В С В С В С	A A B B	A A B A B		B A B D		B B B B	00000	A A A A	A* A* A* A*
Sodium Hypochlorite (Bleach) Sodium Hyposulfite Sodium Lactate Sodium Metaphosphate Sodium Metasilicate Cold	D B D A B	D C B	D B C	D C C	D B A B A	D B	C B A B A	D B B A	A A	A B	D A B A	в	A B	A	A A A
Sodium Metasillicate Hot Sodium Nitrate Sodium Nitrite Sodium Perborate Sodium Peroxide	B A A B C	B B D	D B C	D B C	A A B B B	B B B	A A B B B	A B C B B	A B B B B	0000	A A B A A	B A A	A B A A		A A A A A
Sodium Phosphate Sodium Phosphate Di-basic Sodium Phosphate Tri-basic Sodium Polyphosphate Sodium Salicylate	D D D	ССС	ССС	ССС	B B B A	В	B B B A	B B B B B	B B B B	B A B B	B A A	A A A A A	A A A		A A A A A
Sodium Silicate Sodium Silicate, Hot Sodium Sulfate Sodium Sulfide Sodium Sulfite	B C B C B	B C B D C	B C B B	B C B A	B A B A	B A A	B A B A	B A B B	в	A A A	A A A A A	B A B B	A A B		A A A A
Sodium Tetraborate Sodium Thosulfate Soybean Oil Starch Steam (212°F)	B B A	B B A	B C C A	A C C C C A	A B A B A	A A	A B A A	B A A B		A A A D	A B A D	B A B C B	A A C	A	A A A A
Ratings: A=Excellent B=Good		C=P	,00L		D=D	o not	use	E	Blank	=No	Infor	matio	n		

\* Not with reinforced or polyfill



Chemicals	Aluminum	Brass	Carbon Steel	Ductile Iron / Cast Iron	316 Stainless Steel	17-4PH	Alloy20	Monel	Hastelloy C	Buna N (Nitrile)	Delrin	EPDM/EPR	Viton	Flexible Graphite	Teflon-Reinforced
Stearic Acid Styrene Sugar Liquids Sugar, Syrups & Jam Sulfate, Black Liquor	A A B C	C A B C	C A B C	C B B C C	B A A B	A A	B A A B	B A A	A A	A D A C	A A A C	B D B B	A B A C	A	A A A A
Sulfate, Green Liquor Sulfate, White Liquor Sulfur Sulfur Chlorides Sulfur Dioxide, dry	B A D A	C C D B B	СССОВ	C C C D B	B B D A	A B A	B D A B	B C B B B B	A	ССББ	A D A A	B C A	ССВАА	A A	A A A A
Sulfur Dioxide, wet Sulfur Hexafluoride Sulfur, Molten Sulfur Trioxide Sulfur Trioxide, dry	C A A	D B D B B	СВВ	B B	A A B B B	C B B	B A B B	A D B	B B B B			B B B	B A	A D D	A A A A A
Sulfuric Acid 0 to 77% Sulfuric Acid 100% Sulfurous Acid Tall Oil Tannic Acid (Tannin)	00000	C C D B B	D C D B C	D B D B C	C A B B B	B B	B A B B B	B D D B B	B A B	B D C B B	D D C A A	C C D B	A B A A A	A D A	A A A A*
Tanning Liquors Tar & Tar Oils Tartaric Acid Tetraethyl Lead Toluol (Toluene)	A A B B A	A B A	A D C A	A D C A	B A B A	A A	B A B A	A B A A	B	B C C D	D A A A C	D B D	A A B		A* A* A* A*
Tomato Juice Transformer Oil Tributyl Phosphate Trichlorethylene Trichloroacetic Acid	A A A D	C B A B B	C A B	C B A C D	A A B D	A	A A B B	B A A B B	A A	A A D D C	A A A A D	B D	A A D B D	А	A A A A
Triethanolamine Triethylamine Trisodium Phosphate Tung Oil Turpentine	B D B B	B B B	B B	B B	B B A B	A	B B A B	B C D	A A A A A	C B A B	A C A A A	B D D	B A A		A A A A A
Urea Uric Acid Varnish Vegetable Oils Vinegar	B D A C	B A B B	C C B D	C C B D	B A A A		B A A A	B A B B	A A A A A	C C A D	A A A B	B D D A	D B A D		A A A A
Vinyl Acetate Water, Distilled Water, Fresh Water, Acid Mine Waxes	B A D A	B A D A	D C D A	B D C D A	B A B A	A A B	B A A	B A D A	A A A C A	C C B A	D A A A	A B A C	A A D A	A A	A A A A
Whiskey & Wines Xylene (Xylol), Dry Zinc Bromide Zinc Hydrosulfite Zinc Sulfate		B A B C B	D B A D	D B D B D	A B A B		A A B A	A A B B B	A A A A A	B D A A	A A A A	A D B A A	A B B A A	A	A A A A
Ratings: A=Excellent B=Goo	bd	C=F	oor		D=D	o not	use	E	Blank	=No	Infor	matio	n		

\* Not with reinforced or polyfill