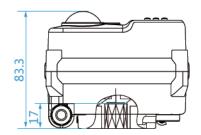


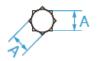
COMPACT QUARTER TURN SMART ELECTRIC ACTUATOR

AVS-S20.10 SMART ON-OFF 20Nm

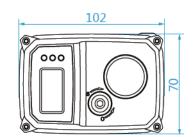


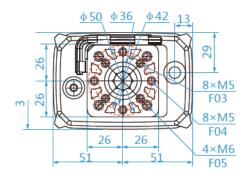
| Model | odel AVS-S20.10 20Nm MULTI-VOLTAGE SMART ON-OFF ELECTRIC ACTUATOR | | | | |
|------------------------------|--|---|--|--|--|
| | High voltage | Low voltage | | | |
| Rated Voltage | 230V AC/DC | 24V AC/DC | | | |
| Voltage Range | AC 95-265V 50/60Hz, DC 100-300V | AC 18-26V 50/60Hz, DC2 2-32V | | | |
| Consumption | 9.6W run, 0.12W hold | 9.6W run, 0.85W hold | | | |
| Peak current | 35mA (AC230V), 75mA (DC110V) for 5ms | 350mA (DC 24V) for 5ms | | | |
| Fuse | 1A | 2A | | | |
| Maximum Break Torque Nm | 20 | 20 | | | |
| Run & Reseat Torque Nm | 15 | 15 | | | |
| Manual operation | Yes, by hexagonal wrench (supplied in c | lip) when no power is being applied | | | |
| Run time | ≈ 10 sec | ≈ 10 secs | | | |
| STANDARD FEATURES: | | | | | |
| Operating frequency | Not continuous, 75% duty cycle but recommended to allow ≥ | 1 minute between cycles | | | |
| Position sensing | Magnetic with digital sensing. No mechanical cams fitted. | | | | |
| Maximum angle of rotation | 330° ±5° | 330° ±5° | | | |
| Position indication (visual) | 2 colour (red/ yellow) dome for local visual confirmation | | | | |
| End Position indication | 2 x Electronic relay | | | | |
| Mounting restriction | None, can be mounted at any angle. Leave room for space to operate manually, and for electrical connection | | | | |
| ISO:5211 | F03 & F05 (+ F04 which mounts at 45 degrees) | | | | |
| Female drive | 11mm octagon x 17mm deep | | | | |
| Ingress protection | IP67, recommend cover provided if exposed to direct rain or sun | | | | |
| Max media temp | ≤80C | | | | |
| Ambient temp | -20 to +60C (ABS) -20 to +80C (Aluminium) | | | | |
| Non-operating temp | ≤ -40C to ≥80C | ≤ -40C to ≥80C | | | |
| Ambient humidity | 5-95% RH non-condensing | 5-95% RH non-condensing | | | |
| Explosion proof | No, absolutely prohibited. Do not use in hazardous areas | No, absolutely prohibited. Do not use in hazardous areas | | | |
| Shock Resistance | ≥300m/S2 | | | | |
| Vibration | 10 to 55Hz, 1.5mm double amplitude (product damage most | 10 to 55Hz, 1.5mm double amplitude (product damage most likely if exceeded) | | | |
| Noise level | Around 50dB | | | | |
| Flame Retardant Level | V0 using the UL94 Test method | | | | |
| Certification | CE | | | | |
| Maintenance | Maintenance free | Maintenance free | | | |
| Cable Entry | Cable gland provides, actuator pre-wired with approx. 0.5m fl | lying lead | | | |
| Housing | Plastic (ABS) cover | | | | |
| Weight | With standard ABS housing 0.62kg (With optional aluminium | n housing 0.82kg) | | | |





A = 14mm (11mm option)





PART NUMBERING

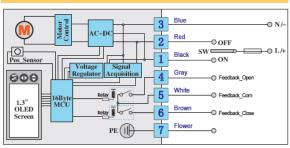
| Model | Voltage | Cover | Heater | Control of on-off function |
|-----------------|----------------|---------------|-----------|---|
| AVS- S20.10- | 5 AC 230V or | Plastic (ABS) | 0 None | SPDT. Switchable +ve/ live Relay end of travel confirmation |
| 320.10- | 5 AC 110V | Aluminium | H 2W/24kΩ | SPDT. Switchable +ve/ live Relay end of travel confirmation with alarm |
| | 6 AC 24V or | | | G SPST. Make/ break +ve/ live Relay end of travel confirmation |
| | 6 DC 24V | | | SPST. Make/ break +ve/ live Relay end of travel confirmation with alarm |
| | Multi-voltage: | | | 2 x SPST. Make/ break +ve/ live Relay end of travel confirmation with alarm |
| | 95-265V AC/DC | | | 2 x SPST. Make/ break +ve/ live 4 Positions. No end of travel confirmation |
| | 24V AC/DC | | | 2 x SPST. Make/ break +ve/ live 3 Position. Relay end of travel confirmation with alarm |

NOTE: UK STANDARD STOCK IS WITH WIRING 'E', ANY OTHERS ARE FACTORY OPTIONS.

STANDARD WIRING DIAGRAM

AVS-S20.10 **20Nm SMART ON-OFF ELECTRIC ACTUATOR**

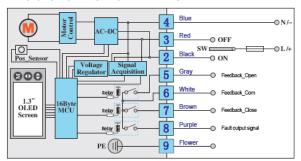
AVS-S20.10 ON-OFF WIRING 'E'



| SW | Valve Position | Confirmation | Notes |
|-----|----------------|-----------------|-----------------------------------|
| OFF | Closed | 5 & 6 connected | No signal without external power. |
| ON | Open | 5 & 4 connected | No signal mid-travel |

NOTE: UK STANDARD STOCK IS THIS WIRING, OTHERS ARE FACTORY OPTIONS.

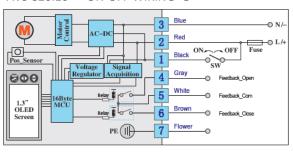
AVS-S20.10 ON-OFF WIRING 'F'



| SW | Valve Position | Confirmation | Notes |
|-----|----------------|-----------------|-----------------------------------|
| OFF | Closed | 6 & 7 connected | No signal without external power. |
| ON | Open | 6 & 5 connected | No signal mid-travel |
| A | ALARM | 6 & 8 connected | Output advises fault situation |

NOTE: THIS WIRING IS A FACTORY OPTION

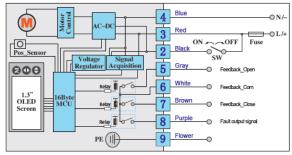
AVS-S20.10 ON-OFF WIRING 'G'



| SW | Valve Position | Confirmation | Notes |
|-----|----------------|-----------------|-----------------------------------|
| OFF | Closed | 5 & 6 connected | No signal without external power. |
| ON | Open | 5 & 4 connected | No signal mid-travel |

NOTE: THIS WIRING IS A FACTORY OPTION

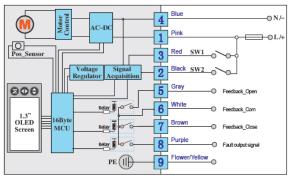
AVS-S20.10 ON-OFF WIRING 'H'



| SW | Valve Position | Confirmation | Notes |
|----------|----------------|-----------------|-----------------------------------|
| OFF | Closed | 6 & 7 connected | No signal without external power. |
| ON | Open | 6 & 5 connected | No signal mid-travel |
| <i>p</i> | ALARM | 6 & 8 connected | Output advises fault situation |

NOTE: THIS WIRING IS A FACTORY OPTION

AVS-S20.10 ON-OFF WIRING 'K'



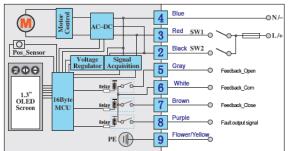
3 POSITION

| SW 1 | SW 2 | Valve Position | Confirmation | Notes |
|-------|------|-----------------|---------------------------------|---|
| OFF | OFF | Closed | 6 & 7 connected | No signal without external power. |
| ON | OFF | Closed | 6 & 7 connected | No signal mid-travel. |
| OFF | ON | Open | 6 & 5 connected | |
| ON | ON | 3rd Position | No confirmation | 3rd Position. Factory set at 45° Adjustable between 10 & 90% by local controls. |
| ALARM | | 6 & 8 connected | Output advises fault situation. | |

NOTE: THIS WIRING IS A FACTORY OPTION



AVS-S20.10 ON-OFF WIRING

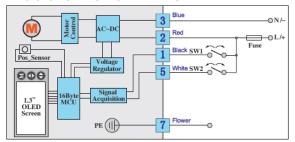


3 POSITION

| SW 1 | SW 2 | Valve Position | Confirmation | Notes |
|------|-------|----------------|-----------------|---|
| ON | OFF | Closed | 6 & 7 connected | No signal without external power. |
| OFF | ON | Open | 6 & 5 connected | No signal mid-travel. |
| ON | ON | 3rd Position | No confirmation | 3rd Position. Factory set at 45° Adjustable between 10 & 90% by local controls. |
| | ALARM | | 6 & 8 connected | Output advises fault situation. |

NOTE: THIS WIRING IS A FACTORY OPTION

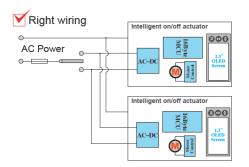
AVS-S20.10 ON-OFF WIRING 'N'

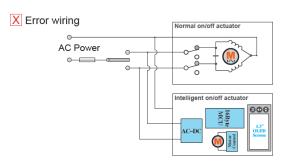


4 POSITION

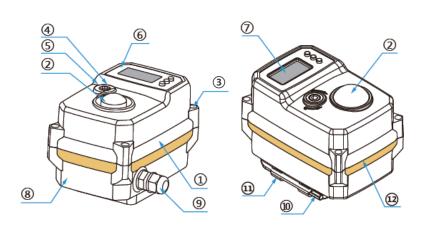
| SW 1 | SW 2 | Valve Position | Confirmation | Notes |
|------|-------|----------------|-----------------|----------------|
| OFF | OFF | Closed | No confirmation | Fully closed |
| OFF | ON | Position 2 | No confirmation | Opens 30% ±10% |
| ON | OFF | Position 3 | No confirmation | Opens 60% ±10% |
| ON | ON | Open | No confirmation | Fully Open |
| | ALARM | | No alarm | |

NOTE: THIS WIRING IS A FACTORY OPTION





Note on wiring multiple actuators. Do not control AVS basic and Smart actuators in parallel using the same contactor.



| No | PART | MATERIAL | |
|----------|----------------|---------------------------|--|
| 1 | Housing | Aluminium base, ABS cover | |
| 2 | Indicator | Clear plastic | |
| 3 | Cover screws | 304SS | |
| 4 | Override drive | 304SS | |
| 5 | Seal | NBR | |
| 6 | Screen cover | Rubber | |
| 7 Screen | | OLED | |
| 8 | ID Label | PVC | |
| 9 | Connector | Plastic | |
| 10 | Allen key | Tool steel | |
| 11 | Allen key clip | ABS | |
| 12 | Cover seal | NBR | |

LOCAL CONTROLS

AVS-S20.10 20Nm SMART ON-OFF ELECTRIC ACTUATOR

Overview:

All AVS smart electric actuators have local controls as standard which combine an OLED screen and 3 positive feel push buttons to create local control and a variety of user friendly adjustments. The bright screen with blue letters on a black background are easy to read, and the use of the push buttons to adjust settings is intuitive. The local controls require power to be applied to the actuator to operate.

Local controls:



M button is used to enter and switch menus.

K2 is used in conjunction with K3 for adjusting values.

K3 is used for changing settings, navigating menus, exiting and saving.

OLED Screen with clear blue letters against a black background

Standard local control function options:

MANUAL CONTROL The AVS smart actuator can be opened and closed using the K2 and K3 buttons

DEAD BAND Adjusts the accuracy and sensitivity

SPEED CONTROL The working time can be increased either by setting a step timer (run/stop/run/stop), or continuous running adjusting the PWM

 CLOSED POSITION
 Small adjustments can easily and quickly be made to the final close position angle (zero adjustment).

 REVERSE ACTING
 Receiving an open command signal sends the AVS smart actuator to the closed position and vice versa

EXTEND ANGLE Adjust the open position by adjusting the span. Typically used to set 0-180 degree operation

3 POSITIONS Sets the 3rd position (subject to wiring system)