

AVA Smart Electric Actuator Function: **PROPORTIONAL CONTROL TYPICALLY 4-20mA or 0-10V**

EA6105S-WRAS

Actuator direct mounted. Max +60C



Main AVA Smart electric actuator features:

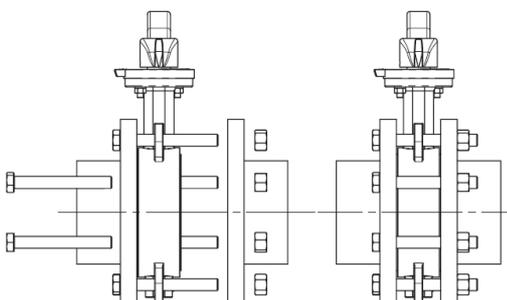
- Local controls with external OLED screen and push buttons.
- Fully weatherproof smart industrial actuator.
- Multi-voltage capable compact actuator.
- No need to remove actuator’s main cover to connect electrically .
- Emergency manual override facility.
- Thermostatic anti-condensation heater.
- Electronic torque limiter.
- End of travel switches for remote open/ closed indication.
- Local mechanical visual position indicator.
- CE marked.

Wafer pattern butterfly valve installation information:

Wafer pattern butterfly valves sandwich between two mating flanges, secured by through bolts that pass all the way from one flange to the other, and a corresponding nut. See diagram to the right.

The correct alignment of wafer pattern valve so that the butterfly valve’s resilient liner seals against the raised faces of the flanges is aided by through-bolt lugs cast into the wafer valve’s body, although as these lugs are oval in shape to allow alignment with several different flange standards (ANSI, BS, DIN), care must be taken to ensure correct alignment when tightening the through bolts.

Wafer butterfly valves are not suitable for end of line service.



Specifications:	
Actuator housing & IP	ABS IP67
Supply voltage rating	24V AC or DC 110-240VAC
Control Signal	4-20mA or 0-10V (others available)
Actuator temp limits	-20 to +60°C
Assembly temp limits	EA6105S +60°C Direct mounted EA6115S +120°C Mounted via kit
Valve body	Cast Iron, epoxy coated
Valve disc	Stainless steel
Valve liner	EPDM - WRAS approved
Valve Pressure rating	16 Bar
Valve temp limits	-10 to +120°C
Size range	2” to 12”

Function:

The AVA actuator’s digital positioning system compares the physical position of the actuators output drive shaft, which is directly coupled to the valve stem, against the input control signal (usually the output from a process controller). If a difference exists, the digital positioner runs the motor to cancel the error until the output shaft position corresponds exactly to the input signal. An output signal is provided as standard.

Applications:

Water, and most non-corrosive media, subject to compatibility with wetted parts in contact with media. These valves use EPDM that is approved in the UK by WRAS for use with drinking water (potable water)

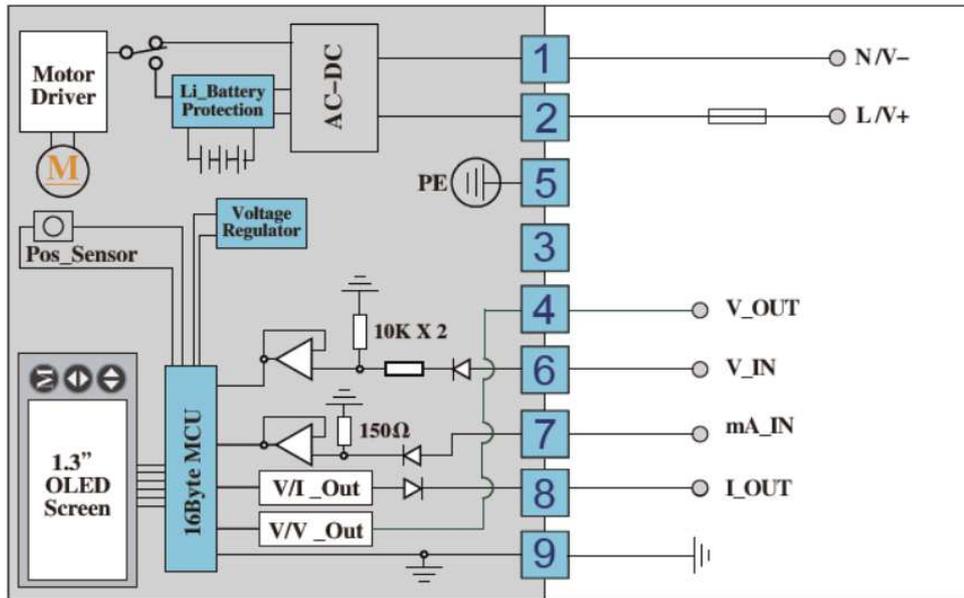
Electrical actuators sized on a maximum differential pressure of 10 bar wet service, operated at least once per day. If the intended duty differs from these parameters or is dry (air or gas), call to check AVA actuator sizing as a larger output valve actuator may be required.

Maximum working temperature of a direct mounted assembly is +60C. For higher working temperatures , consider models that have a mounting kit between the valve and actuator as should the AVA smart actuator see more than +60C it will malfunction.

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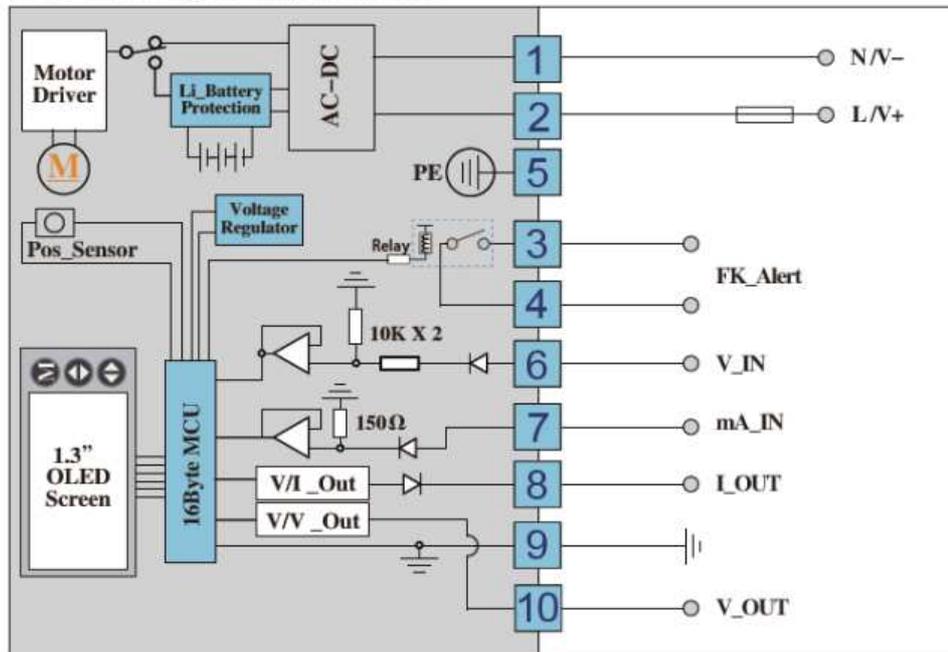
TYPICAL AVA SMART ACTUATOR WIRING DIAGRAMS

Without alarm signal output function

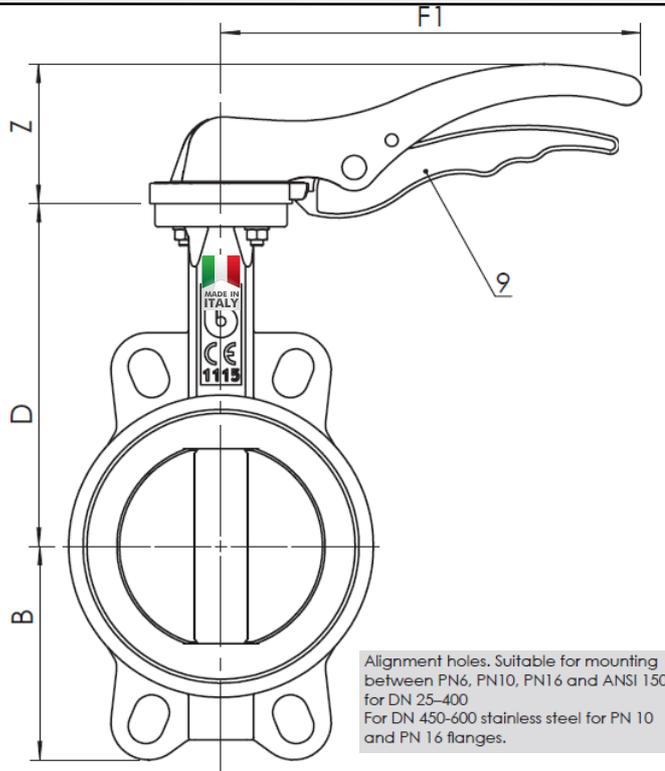


*Call for additional wiring diagrams, factory lead time

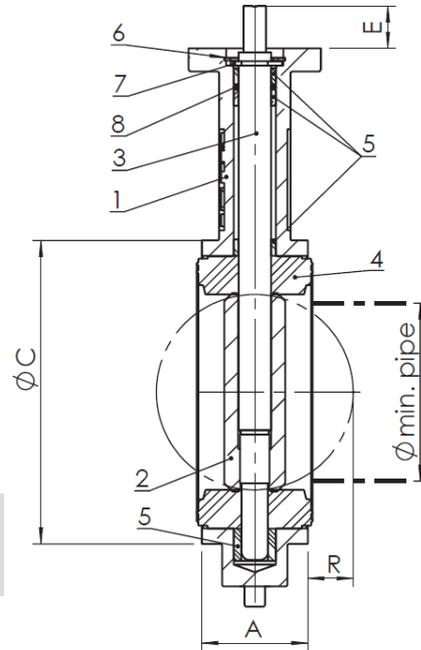
With alarm signal output function



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Alignment holes. Suitable for mounting between PN6, PN10, PN16 and ANSI 150 for DN 25-400
For DN 450-600 stainless steel for PN 10 and PN 16 flanges.

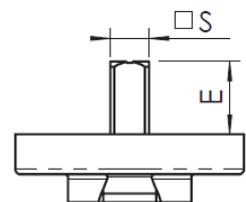
Typical Dimensions & Materials of Construction

Materials of Construction

Component	Material
1 Body	EN GJS 400 - 15
2 Disco	EN GJS 400 - 15 nickel plated / ASTM A351 gr. CF8-M / CuAl11Fe4 ASTM B148 C94500
3 Stem DN25-400	AISI 420
Stem DN450-600	AISI 416
4 Liner	EPDM / NBR / FKM (Viton®) / PTFE
5 Bushing	PTFE
6 Washer	Galvanized carbon steel
7 Circlip ISO3075	Spring steel
8 O-ring	FKM (Viton®)
9 Lever	DN25-150 aluminium / DN 200-250 EN GJS 400-15
10 Bolts	Galvanized carbon steel

Typical Dimensions

DN	25	32	40	50	65	80	100	125	150	200	250	300
A	33	33	33	43	46	46	52	56	56	60	68	78
ØC	65	73	82	89	102	118	150	174	205	260	318	376
D	104	110	116	126	136	150	170	180	200	230	266	292
B	51	56	63	62	69	90	106	119	131	166	202	235
F1	192	192	170	170	170	206	206	285	285	400	530	-
Z	68	68	50	50	50	69	69	90	90	72	72	-
F2	170	170	170	170	170	170	170	170	170	235	226	226
L	102,5	102,5	102,5	102,5	102,5	102,5	102,5	102,5	102,5	190	190	190
T	65	65	65	65	65	65	65	65	65	78	80	80
L1	110	110	110	110	110	110	110	110	110	155	170	170
L2	130	130	130	130	130	130	130	130	130	176	195	195
W	45	45	45	45	45	45	45	45	45	63	81	81
O	150	150	150	150	150	150	150	150	150	300	300	300
R	-	1	5	5	9	17	26	34	50	71	91	112
D min pipe	-	12	27	31	45	65	90	110	146	194	241	291
S	7	7	9	9	9	11	11	14	14	17	27	27
E	32	32	21	21	21	21	21	27	27	27	27	27

Stem details:



DN25-400

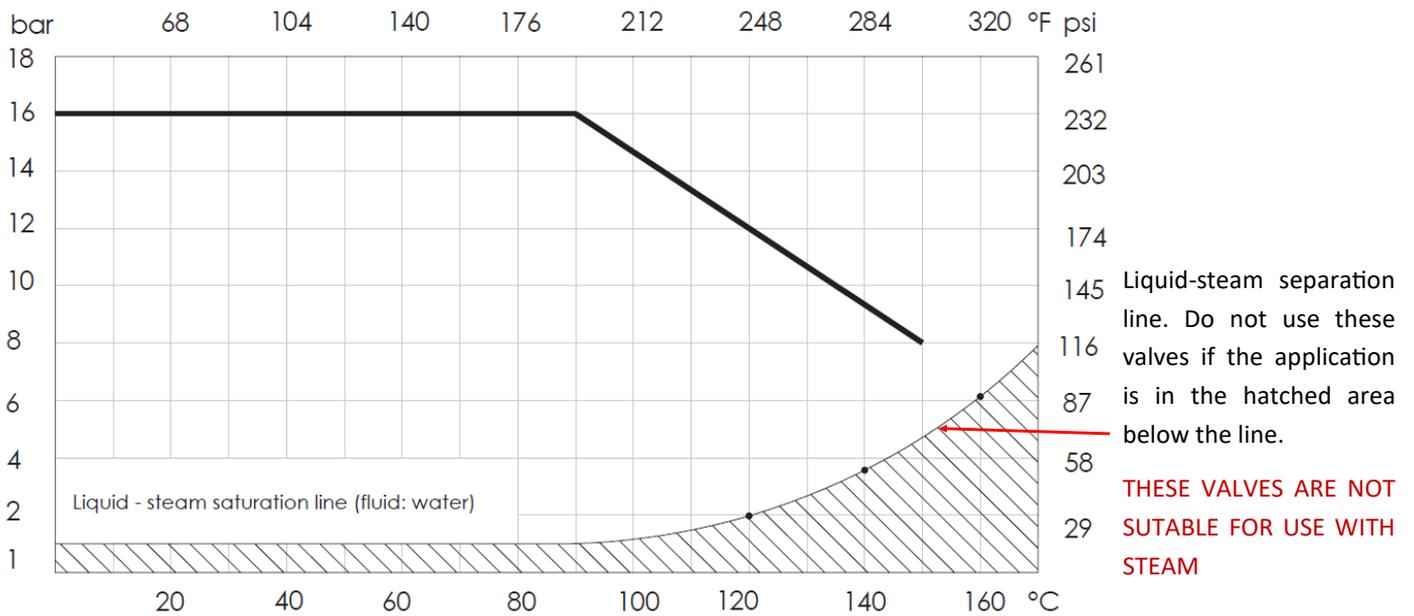
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Torque Nm

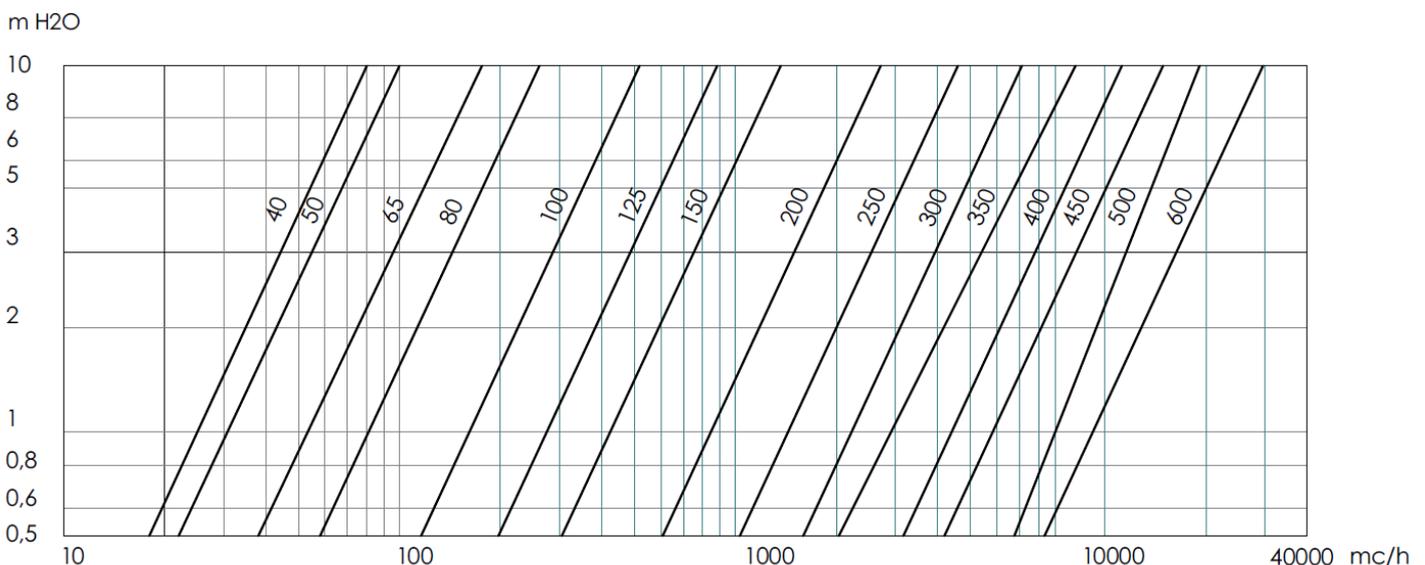
DN	25	32	40	50	65	80	100	125	150	200	250	300
DP bar												
3	2,9	4,7	7,8	11,3	17	23	33	48	68	120	189	290
6	3,1	5,1	8,4	12	18	25	36	54	78	134	212	316
10	3,3	5,4	8,8	13	20	26	40	61	88	148	234	342
16	3,4	5,7	9,2	13	21	28	44	68	99	162	257	367

Note: For sizing of actuators, multiply the above 16 bar torques by 1.5 for wet service, and by 2 for dry service (air or gas).
 To use 3, 6 or 10 bar differential pressure torques, and factory option undercut disc is required. Contact us for details for further details.

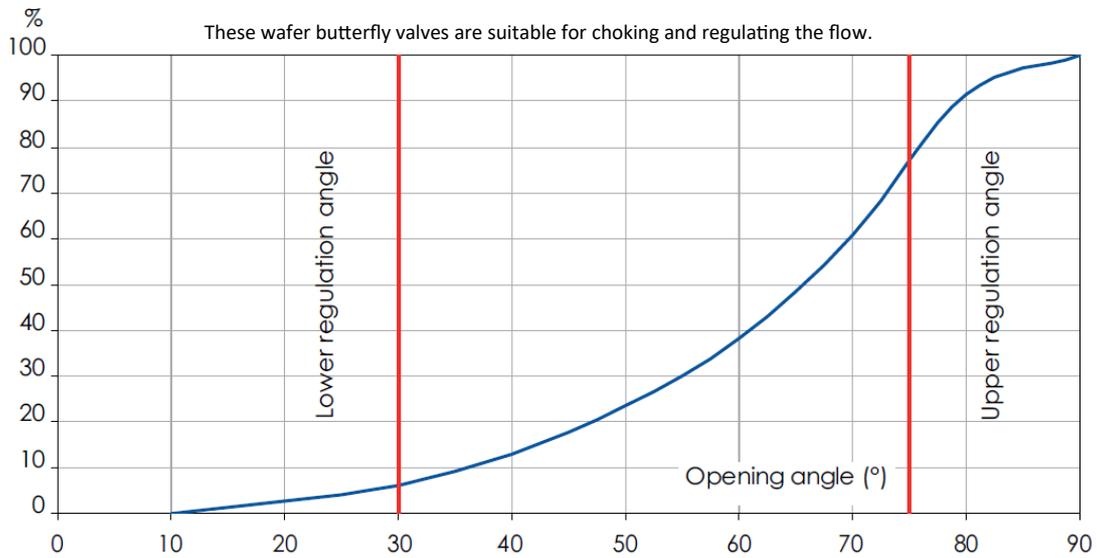
Pressure x Temperature Chart



Head Loss Diagram (with disc fully open) Fluid: Water . NB: 1m of water = 0.098bar



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Flow Chart (Kv in m³/hr at 1 bar pressure drop)

DN	mm	40	50	65	80	100	125	150	200	250	300
	ins	1" 1/2	2"	2" 1/2	3"	4"	5"	6"	8"	10"	12"
OPENING ANGLE	10°	0,04	0,05	0,09	0,17	0,26	0,43	0,69	1,73	2,6	3,5
	20°	2,1	2,6	5,2	7,8	15	25	39	77	130	202
	30°	4,8	6	10	16	31	53	82	162	276	427
	40°	10	13	22	34	67	115	177	352	599	926
	50°	19	23	39	60	120	205	316	628	1068	1650
	60°	30	38	65	100	199	339	522	1038	1768	2730
	70°	48	60	103	158	314	535	827	1643	2798	4322
	80°	73	91	161	237	471	803	1241	2465	4196	6483
	90°	79	99	169	261	518	883	1364	2708	4611	7124

Applicable Standards

CE In conformity with directive 97/23/CE PED
In conformity with D.M. 174 (directive 97/83/CE)

Construction and testing norms (correspondences):

Face-to-face: EN558/1-20 (ISO 5752-20, DIN 3202K1)
Flanges: EN1092, ANSI B16.5 #150
Design: EN593, EN13445, ISO 5211, EN12570
Marking: EN19
Testing: 100% testing in accordance with EN 12266 cat. A (ISO 5208 cat. A)

Application Areas



WATER



CONDITIONING



GAS



HEATING
BUT NOT
STEAM



DRINKING WATER



INDUSTRY



MARINE



FIRE FIGHTING

